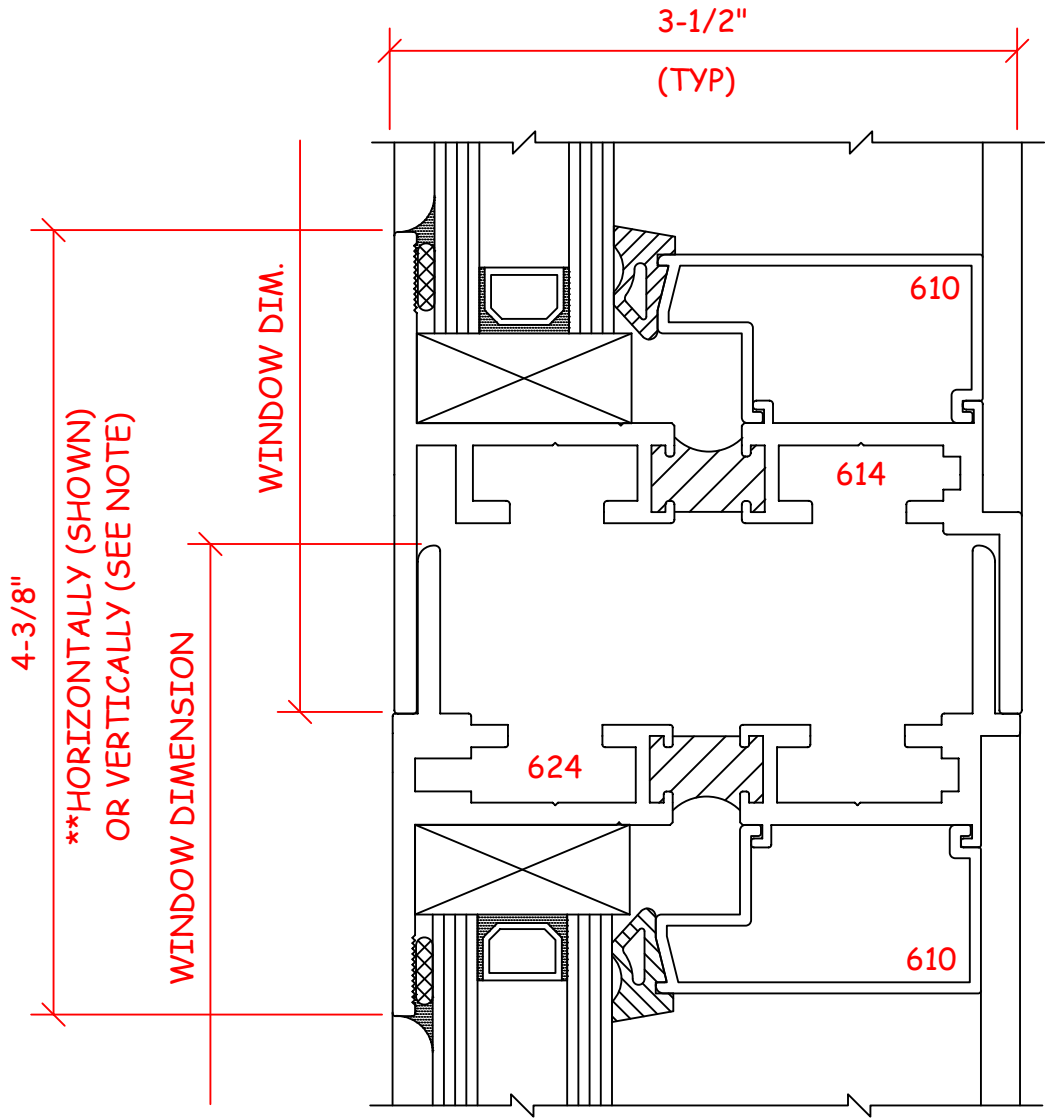


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**\*\*NOTE:**  
The 614/624 frames are also used vertically as a side-stack.

**1** **HORIZONTAL STACK MULL**  
**6F1** **FIXED/FIXED**